

CIGARETTE SPECIFICATION

STOCKTON STREET
PARLIAMENT 100 REGULAR (& LITS) CHARCOAL SP - SPECIAL TIPPING
BRAND CODE-0500 (STD)(ST)

EFFECTIVE DATE: 01/02/92
STANDARD PRODUCTION
SPECIAL TIPPING

APPLIES TO EXPORT FORMULAS: 6 27 76 90 92 93 122 176 222

CIGARETTE LENGTH : 98.5 MM ETC TAR : 12.0 MG/CIGT 11.5 - 12.4
TOBACCO ROD CIRCUM. : 24.80 MM
TOBACCO ROD LENGTH : 68.5 MM
FILTER LENGTH : 30.0 MM
TIPPING LENGTH : 36.000 MM
TOTAL R.T.O. : 4.70 IN. H2O
DILUTION TARGET : 33.0 +/- 5.0 %

TIPPING PAPER : 72MM X 2700M WHI SOL PPT KC TYPE C 11-656-A NOT PRE-PERT.

GLUE ROLLER/ : REFER TO ENGINEERING'S GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
MAXSL-DILUTED 27.00 MM

TIPPING ADHESIVE : FINOLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A

STD. FILLER - PACK O.V.: A0500 - 13.00% PARLIAMENT CHARCOAL SP
*** NO CURRENT REQUIREMENTS FOR TROPICAL PRODUCTION ***

CIGARETTE PAPER : 27.25MM X 6700M 46CU/0.6%(K/D110-6/E751) 10-705-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A

PRINT DIE : MACHINE NUMBER

REASON FOR CHANGE : A0500 PART CHAR FILLER AND ADDING NON-CHAR FILLER
: ARE CONSOLIDATED. (A0500 REMAINS AS THE DESIGNATED
: FILLER CODE) PACK O.V. CHG'D FROM 13.10 TO 13.00%
: FOR SOFT PACK, WTS CHG'D. DO NOT MIX IN CASE.

PREPARED BY : J. D. ELLIS
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APPROVED BY: E. L. Watts jee

SUPERCEDS SPECIFICATION DATED: 12/17/91

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